

John Deere 50, 60 and 70 Series Tank Fill Tube Liner **EXOPLATE INSTALLATION INSTRUCTIONS**

PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.

Please refer to the manufacturer's operator's manual for pertinent safety precautions. THINK SAFETY. WEAR SAFETY GLASSES.



1. Insert the ExoPlate Liner into the tank fill tube.



- 2. Line the top edge of the ExoPlate Liner flush with the top of the tank fill tube. Rotate the liner inside the tube so that the ExoPlate Liner butts up against the ledge that runs the entire length of the tube. With a locking pliers, clamp the plastic to the tube to ensure that the liner doesn't move.
- 3. Pop the two edges of the liner together by pushing the plastic toward the tube walls, then pressing the two seams together where they will then snap into place. A putty-knife can also facilitate this process, if needed.





4. With the liner rotated to the correct position, make sure that bottomside edge is even with the ledge on the tube.

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John Deere Tank Fill Tube Liner John Deere 50, 60, & 70 Series



5. Using the four pre-drilled holes, use a 3/16" drill bit and drill through the steel tube. Rivet the plastic in place with the hardware included.



6. Drill a 3/16" hole on the top side of the tube. The hole should be 3/8" from the top edge and 3/8" from the weld on the tube. Install rivet.



7. Drill five 3/16" holes along the curve where the tube is welded onto the base. Install rivets.





8. Now drill four 3/8" holes through the mounting bracket locations.

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