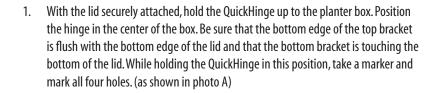


## QuickHinge INSTALLATION INSTRUCTIONS

## PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.

Please refer to the manufacturer's operator's manual for pertinent safety precautions. THINK SAFETY. WEAR SAFETY GLASSES.







2. **IMPORTANT! First remove the lid from the box**. Then, using a 5/16 inch drill bit, drill the holes in the lid. Next, drill the holes in the box. When drilling the holes in the box, cheat the drillbit down 1/8" - 1/4" from the center of the marking. This will insure a snug fit when the lid is closed. (as shown in photo B, & C,)



3. Bolt the brackets to the box and lid with the included hardware. Be sure to put the flange nuts on the inside of both the lid and the box. Then with a 1/2" wrench, tighten all of the bolts. (as shown in photo D, & E,)



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4. Re-attach the lid to the box. With the two brackets now lined up, put the pin through the bracket and insert the spring clip into the pin. (as shown in photo F)

WARNING Proper application, installation, and operation of any machine and/or installation incorporating products sold by Lundell Plastics Corporation™ is the responsibility of the purchaser and/or end user. All local, state, and federal safety codes must be followed. Lundell Plastics Corporation™ is specifically not responsible for property damage and/or personal injury, direct or indirect, for damages and/or failures caused by improper design, application, installation, operation, abuse, and/or misuse of its' products.