

PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.

Please refer to the manufacturer's operator's manual for pertinent safety precautions. **THINK SAFETY. WEAR SAFETY GLASSES.**



Replacement Instructions

1. Take old modules off of center tube. You can use a hammer to tap the modules apart, then slide them off the end of the tube.
2. Slide the new modules onto the center tube, making sure that the cupped side is facing the discharge end of the auger. The modules with the support molded in are for the ends of the auger for extra strength.
3. Use a putty knife between the flight joints to ensure they come together. Twist the putty knife as you push the modules together. You can use a hammer to tap the modules together.
4. Replace the bolt and lock nut in the end module, making sure not to over tighten against the Poly Flighting hub.

WARNING Proper application, installation, and operation of any machine and/or installation incorporating products sold by Lundell Plastics Corporation™ is the responsibility of the purchaser and/or end user. All local, state, and federal safety codes must be followed. Lundell Plastics Corporation™ is specifically not responsible for property damage and/or personal injury, direct or indirect, for damages and/or failures caused by improper design, application, installation, operation, abuse, and/or misuse of its' products. Conveyors must never be installed, readied for operation, or operated without proper covers and guards installed and securely in place.

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